

## VENDOR SPOTLIGHT

# LEE CONTAINER

Homerville, Georgia

This month our Vendor Spotlight is on Lee Container. They will be supplying all the F-style gallon bottles for the Texaco and Havoline product lines.

Chevron's Lubricants division has recognized the Lee Container commitment to excellence by awarding them our Crystal Eagle Award for 1999. *"Presented to Lee Container - A Chevron quality supplier of gallon jugs, for their outstanding performance, excellent cooperation and unequalled service."* Lee Container is proud member of the Petroleum Packaging Council.

Don Lee started the company in 1989 by acquiring the blow molding assets of Brockway Standard. Since that time the company has grown from 4 production lines to 14 lines that operate 24 hours per day, 7 days per week. Lee Container is located in Homerville, Georgia where it occupies 250,000 square feet of manufacturing and warehouse facilities.



### *Technology*

Lee Container combines continuous extrusion wheel technology with calibrated neck finishing in its blow-molding manufacturing process. Their 300 point computerized parison controllers ensure consistent wall thickness, giving a higher level of quality than is normally found in blow-molded containers.

Continuous process improvement is their goal at Lee Container. They monitor the production lines 24 hours a day, 7 days per week through a computer integrated manufacturing (CIM) system. Their Technical Staff controls each production process based on feedback they receive from a computer mounted on the extruder and networked to a central computer.

Their philosophy is "In today's marketplace a quality product must come in a quality container. The customer demands it. Our Lubricants customers take pride in the products they produce, and at Lee Container we take seriously the need to give them an excellent container."

**ChevronTexaco**